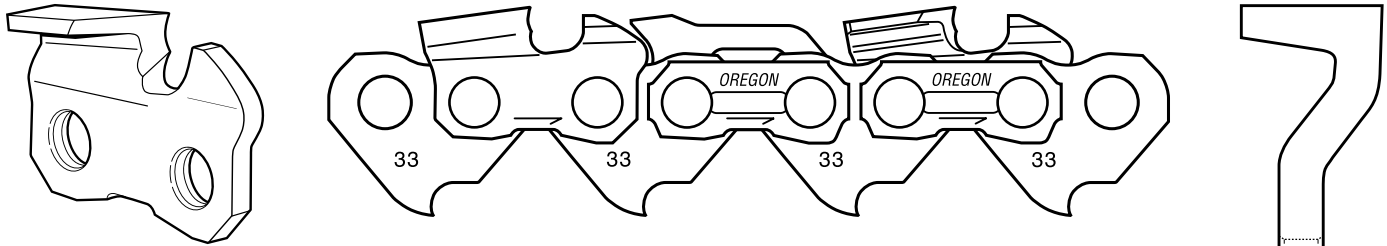


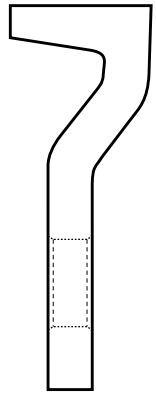
LOW-KICKBACK 33,34,35SL CHAIN

Oregon® 33SL, 34SL, and 35SL chains (.325"-pitch Pro-Guard™) are low-vibration/low-kickback chains which meet both the ANSI (U.S.) and CSA (Canadian) low-kick requirements. These chains are intended primarily for homeowners or consumer users, but are an excellent choice for anyone who cuts clean wood, uses a saw that takes .325"-pitch cutting attachments, and wants the full measure of safety afforded by a low-kickback chain. These Proguard™ chains feature the same top-performing chisel cutters as our professional 33/34/35 "LG" chains, but also have bumper tie straps for maximum kickback reduction. 33, 34, and 35SL chains are designed for use on smaller gasoline-powered saws from 2.5 to 3.5 cubic inches (41-58cc) and with bars from 11" to 24" long (28-61cm).





Safety and Kickback: 33,34,35SL are blue-label chains that meet the low-kickback requirements of ANSI B175.1 (US) and CSA Z62.3 (Canada)

Recommended Use: Occasional use by homeowners and consumers; also Commercial use by farmers, utility workers, arborists, landscapers



FEATURES

- Professional-type chisel cutters with a squared working corner
- Bumper tie straps and ramped depth gauges
- Vibe-Ban™ low-vibration design 
- Lubrilink™ tie straps 
- Low-profile chassis design
- Weight-reducing slots in the bumper tie straps
- Available in .050", .058", and .063" gauge

BENEFITS

- Outstanding performance, fast and efficient cutting
- Each wood fiber is fully severed in a single pass
- Low kickback, meets ANSI and CSA standards
- Vibration is reduced at the saw's handles by 25% or more
- Improved chain and bar lubrication, longer tool life
- More oil stays where it's needed – on the chain
- The volume of oil required is reduced
- Requires less power from the saw to pull the chain through the wood
- Reduces the weight and bulk commonly associated with bumper tie straps
- Enhances maneuverability, reduces fatigue
- Fits a wide variety of popular saws
- Works well in many different cutting conditions



CHAIN PART NUMBER	PITCH	GAUGE	CUTTER SEQUENCE	CUTTER TYPE	KICKBACK-REDUCING FEATURES
33SL	.325"	.050"	Standard	Chisel	Ramped Depth Gauges and Bumper Tie Straps
34SL		.058"			
35SL		.063"			

THE SPECIAL FEATURES OF OREGON® PRO-GUARD™ 33,34,35SL



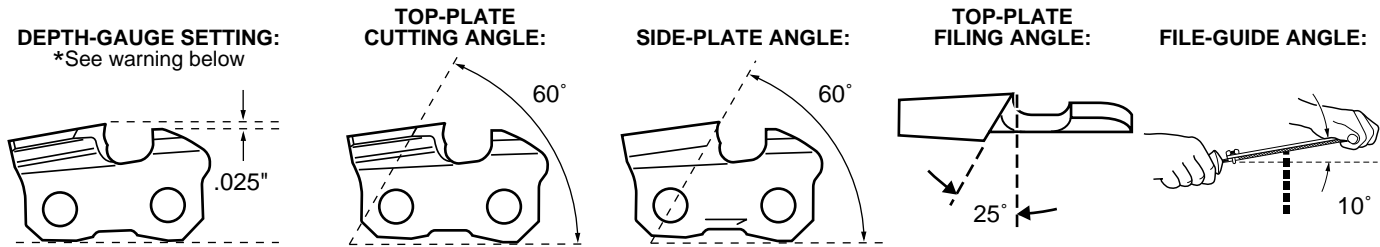
Vibe-Ban™ Vibe-Ban™ is the name for our family of “low-vibration” chains, designed and built with features that reduce vibration at the saw’s handles by 25% or more and reduce the risk of vibration-related injury.



LubriLink™ A simple reservoir in each tie strap that helps prevent chain oil from being thrown off the saw by centrifugal force. More oil stays where it’s needed – on the chain – improving the lubrication of your bar and chain for better performance and longer life.

33,34,35SL FILING INSTRUCTIONS

FILE SIZE: On these chains you may use either a 4.5mm or a 5/32” round file and file guide.



NOTE 1: On low-vibration chains with “clipped” rear heels (such as 33,34,35SL), the bottoms of the cutters are not parallel with the centers of the rivet holes. Set depth gauges with the bottom of the cutter in the “heel-down” position. With the heel down, the .025” depth-gauge tool will produce the proper depth-gauge setting.

NOTE 2: Setting the depth gauges on 33,34,35SL also includes setting the adjacent bumper tie strap. This is especially important after the first several sharpenings as the depth gauge is lowered during the life of the chain.

WARNING Failure to follow filing instructions can increase the level of kickback which can result in severe injury to the saw operator or bystanders.

- * Do not exceed the depth-gauge setting shown above
- * Always file depth gauges back to their original rounded or ramped shape after lowering

WARNING Oregon® 33,34,35SL chains meet the reduced-kickback requirements of ANSI B175.1 when tested on a representative sample of chainsaws. These chains significantly reduce the risk of chainsaw kickback while maintaining high cutting performance. **ALL CUTTING CHAIN CAN KICK BACK, WHICH MAY RESULT IN SEVERE INJURY TO THE SAW OPERATOR OR BYSTANDERS.** Operate your saw safely. Read and follow all warnings in your chainsaw operator’s manual and in Oregon® 33,34,35SL chain-maintenance instructions.

MAINTENANCE TOOLS

FILE SIZE	ASSEMBLED FILE GUIDE	ROUND FILE	DEPTH GAUGE TOOL, .025”	FLAT FILE	BENCH GRINDER WHEEL, 5 3/4”	MINI GRINDER WHEEL, 4 1/8”
4.5mm	31692 (EA.)	70511 (12-PK.) 40461 (2-PK.)	31941 (10-PK.)	12211 (12-PK.)	OR534-18	OR4125-18
5/32”	37534 (EA.)	70504 (12-PK.) 40459 (2-PK.)				

NOTE: On Oregon® 33SL, 34SL, and 35SL chains, either a 4.5mm or 5/32” round file can be used for hand-sharpening.

CHAIN REPLACEMENT PARTS

CHAIN TYPE	LEFT-HAND CUTTER	RIGHT-HAND CUTTER	TIE STRAP	PRESET TIE STRAP	DRIVE LINK	BUMPER TIE STRAP
33SL	P25793	P25794	P25789	P26332	P27590	P40991
34SL				P26332	P27591	
35SL				P26333	P27592	

NOTE: Individual parts packages contain 25 pieces.



Because every cut counts

For more information on these and other Oregon® products, contact your authorized Oregon® distributor, or:

OREGON CUTTING SYSTEMS DIVISION, OUTDOOR PRODUCTS GROUP, BLOUNT, INC.

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